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D206-651-041
Job Sheet 199023



Part No: D206-651-041

Job Qty: 1 pcs

Part Name: 206 A/B Ground Handling Wheel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/9/19

Job Tracking No:

Due Date: 8/16/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D206-651 REV B, D2690 REV B2 IPP Rev: F 02.08.14 Re-format KJ IPP Rev: G Removed Purchasing 07-03-21 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	8/16/19		0.00	0.17	Small Fab - 1		SmB 19/8/19
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	1 pcs	8/16/19		0.00	0.00	QC 5 - 10		DAS 81 9-29 AUG 20 2019 AUG 26 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	8/16/19		0.00	0.00	Packaging 3 - 1 - B4B		Mon 8-26-2019 Oscar ST369
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	

135 DC - 1 - B4B	1 pcs	8/16/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs 2	8/16/19	0.00 0.00	QC 21 - FG - 21	→ ST369
Mon 8-26-2019	Oscar			QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 110 - (Small Fab) 1-Cut two cable CBL-1240 per assembly (10.75" each) Remove 2.25" of sleeve from each end of cable
Descriptions: CBL-1240 2-Crimp CBL-460 onto CBL-1240 to make (2) D2690-8 as per Dwg D2690. (Leave one end open) 3-Install Lanyard D2690-8 (from open end) into pin D2711 a
120 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D206-651-041 CHG001
135 - (Document Control) Photocopy bluefile & type labels per PPP D206-651-041 CHG001
140 - (QC21- Final Inspection - Work Order Release)

011569

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CBL-1240	Cable	1.8800 ft (1.88 ea)	110-Small Fab - 1	5149824
CBL-460	Loop Sleeve	4 Ea (4 ea)	110-Small Fab - 1	5187877
D2692	Spring Pin Clip	1 pcs (1 ea)	110-Small Fab - 1	891240
D2711	Lock Pin	1 pcs (1 ea)	110-Small Fab - 1	891165
MS21042L3	Nut	2 Ea (2 ea)	110-Small Fab - 1	5304283
MS27039-1-08	Screw	2 Ea (2 ea)	110-Small Fab - 1	8m128636
NAS1149D0363J	Washer	4 Ea (4 ea)	110-Small Fab - 1	5191331

GA115
GA006
ST010
ST482
ST305
GA006
ST264

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	CBL-1240	2	657	0
	CBL-460	4	727	0
	D2692	1	141	0
	D2711	1	54	0
	MS21042L3	2	2,111	0
	MS27039-1-08	2	411	0
	NAS1149D0363J	4	1,622	0
Part Specifications				
Specifications could not be found.				

Plex 8/9/19 10:57 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY			
		Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details:		Contamination Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐	
		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
Completed By		Lead hand / Supervisor			
		QC / QA Coordinator			